

 <p><b>INOX TECH</b> Heavy Wall Welded Pipes in Corrosion Resistant Alloys</p>	<p align="center"><b>Manufacturing procedure conformity record (MPCR)</b> <b>ISO 17782</b></p>				MPCR. No.: 1-S31524	
					Rev. No.: 0	
<b>Manufacturer name/address</b>  <b>Web page:</b>		INOX TECH S.P.A Via Aldo Moro 10/C 45026 Lendinara (Rovigo) Italy. Web site: www.inotech.com				
<b>Reference standard</b>		ISO 17782 First edition 2018-10				
<b>Material designation and MDS No.:</b>		ASTM A358/A358M-19 /NORSOK M630 :2020 MDS R12 rev.6				
<b>Manufacturing Procedure Summary doc. No.:</b>		MS-6Mo			Rev. No.: 0	
<b>Products and manufacturing process(es):</b>		Longitudinal Welded Pipes				
<b>Mandatory conditions and sub-contractors:</b>		Heat treatment activities performed exclusively internally on INOX TECH furnace (see below). Brand: SOTTRI; - Type: Mobil furnace with fixed base; - Serial Number: 380/99; - Temp. max: 1200°C. - Latest verification of Heat treatment Procedure has been done on 03 <sup>rd</sup> November 2022 (Procedure Pr-PD-003e Ed 1 rev. 2 has been followed).				
<b>Other information:</b>		Chemical mechanical tests (metallurgical tests if applicable) performed only in outsourcing accredited ISO 17025 Laboratory. Qualification tests are performed to historical Norsok M-650 Ed. 4 QTR qualification.				
<b>Qualification expires:</b>		2027-11-11				
Tested and qualified thickness and mass						
<b>Products and manufacturing process(es):</b>		<b>Test record No.</b>	<b>Tested thickness</b> mm	<b>Qualified thickness</b> mm	<b>Test piece mass</b> kg	<b>Qualified mass</b> kg
SAWL pipes		PQR 3-879630	45.7	45.7	N/A	N/A
SAWL pipes		PQR SS 8-S31254	50	50	N/A	N/A
PAW + GTAW pipes		PQR SS 9-S31254	8	10	N/A	N/A
SAW + GTAW pipes		PQR 2-879640	6	7.5	N/A	N/A
Qualification/acceptance signatures						
<b>Manufacturer:</b> INOX TECH S.P.A.		<b>Prepared by/Date:</b> 09 <sup>th</sup> November 2022 Matteo Zerbinato  INOX TECH S.p.a. (QC. Coordinator) <b>MATTEO ZERBINATO</b> Signature: 		<b>Checked by/Date:</b> 09 <sup>th</sup> November 2022 Jacopo Basoni Quality Manager & Welding Engineer Signature: 		
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials. This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.						
<b>Qualifying Company (company name/address):</b>    <b>Gamle Forusvei 11</b> <b>4031 Stavanger, Norway</b>				<b>Signature/Date:</b> 2022-11-11  		

